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24. (Previously Presented) The system of claim 19 wherein said system includes:
a plurality of said tool heads; and
each of said tool heads having a differing configuration to press deformations in a bumper depending on the size, location and style of bumper.

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25. (Previously Presented) The system of claim 19 wherein said adjustable position mechanism includes:

at least one leveling block to support a bumper in a correct position.